



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3237-3-1030
Job Sheet 175467



Part No: D3237-3-1030

Job Qty: 6 ea

Part Name: Seal-103"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/5/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/5/18	0.00	0.00	Start Up Small Fab-1		FF
100	Small Fab	6 pcs		4/5/18	0.00	0.00	Small Fab-3		DAFF
110	QC	6 pcs		4/5/18	0.00	0.00	QC5		38 APR 05
120	Packaging	6 pcs		4/5/18	0.00	0.00	Packaging3-1	57421	APR 06 2018
130	QC21-SA	6 Ea		4/5/18	0.00	0.00	QC21		21 APR 06 2018

Part Op
Descriptions: **100** - Cut as per dwg D3237 (98" long)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3237-1	Seal Retainer(\$ Per Ft)	48.9996 Ea (8.1666 ea)	90-Start up Operation	5048989 5057848

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3237-1	49	308	0

Part Specifications

Specifications could not be found.

Plex 4/5/18 8:10 AM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	

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Container No: S058480

Part: D3237-3-1030

Job No: 175467

Serial No/Batch: S058480

Revision: _____

Inspector: _____

Date: 04/05/18

Environme
 Desi
 Doc/Di
 Equip/Tool
 Handling/
 Mat
 Internal Trans
 Tribal Knowl

Substation
 Past Expiry Date
 Misidentified

Manufacturing Process
 Past Due

OTHER : _____

3ORY

☐ Power Loss/Surge	☐ Positioned Wrong
☐ Folio/Program	☐ Outside Dimensions
☐ Grain	☐ Over/Under tolerance
☐ Weld	☐ Part Incorrect
☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Out of Sequence	☐ Part Moved
☐ Off-set	☐ Drawing
☐ Mislabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence